

ENERGETIC BEAM MARKABLE SHEET

ABSTRACT OF DISCLOSURE

5 Appliqués (100, 200, 300, 400, 502) for use in in-mold decoration comprise energetic beam responsive layers (108, 208, 308, 402) sandwiched between two substrates (102, 104) which are suitably thermoplastic films. In use the energetic beam responsive layers (108, 208, 308, 402) are patternwise irradiated in order form graphics (504) and/or text (506). The appliqués are incorporated into an injection molded part using in-mold decoration injection molding.